

me



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200
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D3166-1
Job Sheet 187317

Part No: D3166-1

Job Qty: 20 pcs

Part Name: Basket Hoop



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/30/18

Job Tracking No:

Due Date: 12/21/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV A1 IPP A 02.08.23 New issue KJ IPP: B 08.12.05 Updated bending program on step 3 per NCR
W/O43165 KJ Verified by: EC IPP Rev:C 09-01-23 as per DEO D3166-A2 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
100	Large Fab - Basket - 1	20 pcs	12/21/18	12/21/18	0.00	1.83	Large Fab - 1	
							Large Fab - 10	
							Large Fab - 2	
							Large Fab - 3	
							Large Fab - 4	
							Large Fab - 5	
							Large Fab - 6	
							Large Fab - 7	
							Large Fab - 8	
							Large Fab - 9	
110	Skidtubes - Bend - 2 - B4B	20 pcs	12/21/18	12/21/18	0.11	2.53	Skidtubes - Bend - B4B	
120	QC 5	20 pcs	12/21/18	12/21/18	0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 38	
							QC 5 - 42	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
130	Packaging 3-1 - Stock - B4B	20 pcs	12/21/18	12/21/18	0.00	0.00	Packaging 3 - 1 - B4B	

P.T.O.



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Part Name: Basket Hoop		
Part Weight: 0 lbs	Status: New	Priority: Medium
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Due Date: 12/21/18	Created By: Jesse White	
Type: SOLD	Description:	
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Ship Via:		

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		12/21/18	0.00	0.00	Start Up Large Fab-5		
100	Large Fab	20 pcs		12/21/18	0.00	1.83	Large Fab 8		
110	CNC Bend Skidtubes	20 pcs		12/21/18	0.11	2.53	CNC Bend Skidtube		
120	QC	20 pcs		12/21/18	0.00	0.00	QC5		
130	Packaging	20 pcs		12/21/18	0.00	0.00	Packaging3 Large Fab		
140	QC21-SA	20 Ea		12/21/18	0.00	0.00	QC21		

Part Op 100 - Cut 3/4" x 3/4" square tubing 60.00" long.
Descriptions: 110 - Form D3166-1 Basket Hoop as per Dwg D3166 using Bending program 350 BASB, and folio 18.
120 - Inspect Basket Hoop dimensions with template D3166-1-T1 (DT8302)
130 - LOCATION : WA004

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M304TS0.750W.065	304 Sq Tube .75X.75X.065W	100 ft (5 ea)	90-Start up Operation	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.750W.065	100	987	0

Part Specifications
Specifications could not be found.

Plex 11/30/18 10:07 AM dart.white.jesse

LFC

md
18 July 2019

Job: <u>187317</u>		DISPOSITION		DEPARTMENT/PROCESS			
Part No. <u>D3166-1</u>		Rework ☐ Scrap ☒ Use-as-is ☐		Cross tube ☐ Small Fab ☐ Finishing ☐ Skid-tube ☒ Machining ☐ Large Fab ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date: <u>JAN 2 5 2019</u>	Sequence #: <u>110</u>	QTY Affected: <u>7</u>		MRB (QSI042) <u>[Signature]</u>			
Description Work Order Deviation				Disposition			
After forming Parts Do Not Conform. Parts cannot be reworked		SCRAP PARTS					
Root Cause		FAULT CATEGORY					
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☒ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Pressure/Forced ☐ Bending ☒ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Positioned Wrong ☐ Outside Tolerance ☒ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐					